

Work Order ID 115239

\*115239\*

Page 1

March-24-14 8:46:29 AM

Item ID: D206-628-034

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Heli-Access-Step™ RH

Start Date: 3/21/14 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 4/04/14 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*  
Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
N/A	Rev N/A

100 Document Control 0.00

\*100\*

DC Memo M.10 0.00

Doc Control -USB or Paperwork Photocopy blue file and type labels as per PPP D206-628-034 CHG 003 9-89

MAR 25 2014

MCS 1403-24

110 Pick Kit 0.00

\*110\*

Packaging Memo 0.00

Packaging

IX DAS 28 9-89 14-03-24

120 QC4- 100% Inspect kits for completeness 0.00

\*120\*

QC Memo 0.00

DAS  
06  
9-89

\*1 B109506

MAR 25 2014

DAS  
31  
9-89

# Work Order ID 115239

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**\*115239\***

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Item ID: D206-628-034

Accept

**\*N19000040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Heli-Access-Step™ RH

Start Date: 3/21/14 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 4/04/14 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-628-034

Location: 081

PPP Rev: \_\_\_\_\_

1 8 MAR 25 2014

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MLJ 14-03-25  
MLJ 14-03-25

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Work Order ID: 115239

\*115239\*

Parent Item: D206-628-034

\*D206-628-034\*

Parent Item Name: Heli-Access-Step™ RH

Start Date: 3/21/14

Required Date: 4/04/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC  
IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A  
\*AN3C4A\*  
Bolt

Purchased

No

110

Each

935.0000

23  
\*\*

3

DAS  
28  
9-89

14-03-24

DAS  
06  
9-89

Location

Loc Qty

Loc Code

FG

20

122814

20

ST512

3

124221

3

ST513

912

125388

849

M127410

1

M127832

62

3x

DAS  
31  
9-89

AN4C14A

\*AN4C14A\*

Bolt

Purchased

No

110

Each

126.0000

8  
\*\*

8

DAS  
28  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

FG

25

118706

20

123021

5

ST356

101

m123021

4

m126176

1

m127817

46

m128403

50

8x

DAS  
31  
9-89

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Work Order ID: 115239

\*115239\*

Parent Item: D206-628-034

\*D206-628-034\*

Parent Item Name: Heli-Access-Step™ RH

Start Date: 3/21/14

Required Date: 4/04/14

Start Qty: 1.00

Required Qty: 1.00

AN4C15A

Purchased

No

110

Each

103.0000

4 4

**\*AN4C15A\***

Bolt

DAS  
06  
9-89

Location

Loc Qty

Loc Code

FG	10
120360	10
ST357	93
M126175	43
M128403	50

\*\*

DAS  
28  
9-89

14-03-24

D2731-3

Manufactured

No

110

Each

74.0000

4

**\*D2731-3\***

Mounting Lug

Location

Loc Qty

Loc Code

ST467	74
106938	16
110379	40
85505	18

\*\*

DAS  
28  
9-89

DAS  
31  
9-89

D2732

Manufactured

No

110

f

258.4842

2

**\*D2732\***

Rubber Extrusion

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST410	258.4842368
107346	258.484237

\*\*

DAS  
28  
9-89

DAS  
31  
9-89

8X 3.00" long

D2842-042

Manufactured

No

110

Each

0.0000

1 1

**\*D2842-042\***

Step Assembly RH, 206 Float

DAS  
06  
9-89

\*\*

109506

DAS  
31  
9-89

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Work Order ID: 115239

\*115239\*

Parent Item: D206-628-034

\*D206-628-034\*

Parent Item Name: Heli-Access-Step™ RH

Start Date: 3/21/14

Required Date: 4/04/14

Start Qty: 1.00

Required Qty: 1.00

D2844-1 Manufactured No 110 Each 12.0000

2

\*\*

DAS

28

9-89

14-03-24

\*D2844-1\*

Arms

DAS

06

9-89

Location

Loc Qty

Loc Code

ST258

12

109149

10

89332

2

2x

DAS

31

9-89

D2844-3 Manufactured No 110 Each 12.0000

1

\*\*

DAS

28

9-89

\*D2844-3\*

Arms

DAS

06

9-89

Location

Loc Qty

Loc Code

ST258

12

104519

3

109056

7

74695

1

98949

1

1x

DAS

31

9-89

D3394-041 Manufactured No 110 Each 22.0000

4

\*\*

DAS

28

9-89

\*D3394-041\*

Lug

DAS

06

9-89

Location

Loc Qty

Loc Code

ST465

22

74505

4

84146

18

1034

4x

DAS

31

9-89

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Work Order ID: 115239

\*115239\*

Parent Item: D206-628-034

\*D206-628-034\*

Parent Item Name: Heli-Access-Step™ RH

Start Date: 3/21/14

Required Date: 4/04/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-4 Purchased No 110 Each 1,459.000

\*MS21043-4\*

Nut

DAS  
06  
9-89

## Location

## Loc Qty

FG	40
104603	40
ST315	381
m123021	12
m128429	369
ST509	1038
m127255	38
m128300	1000

## Loc Code

12 12

\*\*

DAS  
28  
9-89

14-03-24

NAS1149C0363R Purchased No 110 Each 841.0000

\*NAS1149C0363R\*

Washer

DAS  
06  
9-89

## Location

## Loc Qty

FP001	656
114742	656
ST292	185
122441	185

## Loc Code

3

\*\*

DAS  
28  
9-89

DAS  
31  
9-89

NAS1149C0432R Purchased No 110 Each 4,316.000

\*NAS1149C0432R\*

WASHER

DAS  
06  
9-89

## Location

## Loc Qty

GA	1779
m125807	1779
ST292	92
119124	6
121255	7
122441	79
ST510a	2445
m126221	2445

## Loc Code

24 24

\*\*

DAS  
28  
9-89

DAS  
31  
9-89

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Work Order ID: 115239

**\*115239\***

Parent Item: D206-628-034

**\*D206-628-034\***

Parent Item Name: Heli-Access-Step™ RH

Start Date: 3/21/14

Required Date: 4/04/14

Start Qty: 1.00

Required Qty: 1.00

NAS1515H3

Purchased

No

110

Each

95.0000

3

**\*NAS1515H3\***

Washer

\*\*

DAS  
28  
9-89

14-03-24

DAS  
06  
3-89

## Location

## Loc Qty

FG	16
123301	16
ST297	79
m127227	21
m127306	58

## Loc Code

	3x

DAS  
31  
9-89

NAS1515H4L

Purchased

No

110

Each

396.0000

24

**\*NAS1515H4L\***

Washer

\*\*

DAS  
28  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

FG	32
103691	32
ST297	364
123560	24
m127831	340

## Loc Code

	24x

DAS  
31  
9-89

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MAR 24 2014

DART AEROSPACE USA, INC.

REFERENCE ONLY

DAS  
06 IIN-D206-628  
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## 5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4		D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8		D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1			D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2		D2844-1	ARM
		1	1	1		D2844-3	ARM
2	2					D2845	ARM
				4		D3394-041	MOUNTING LUG
				4		*D3394-1	*LUG
4	4			8		*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3		AN364A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8		AN4C14A	BOLT
4	4	8	8	4		AN4C15A	BOLT
2	2	3	3	3		NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24		NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24		NAS1515H4L	WASHER
12	12	12	12	12		MS21043	NUT
2	2	3	3	3		NAS1515H3	WASHER

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

## 5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Date: 11.02.25